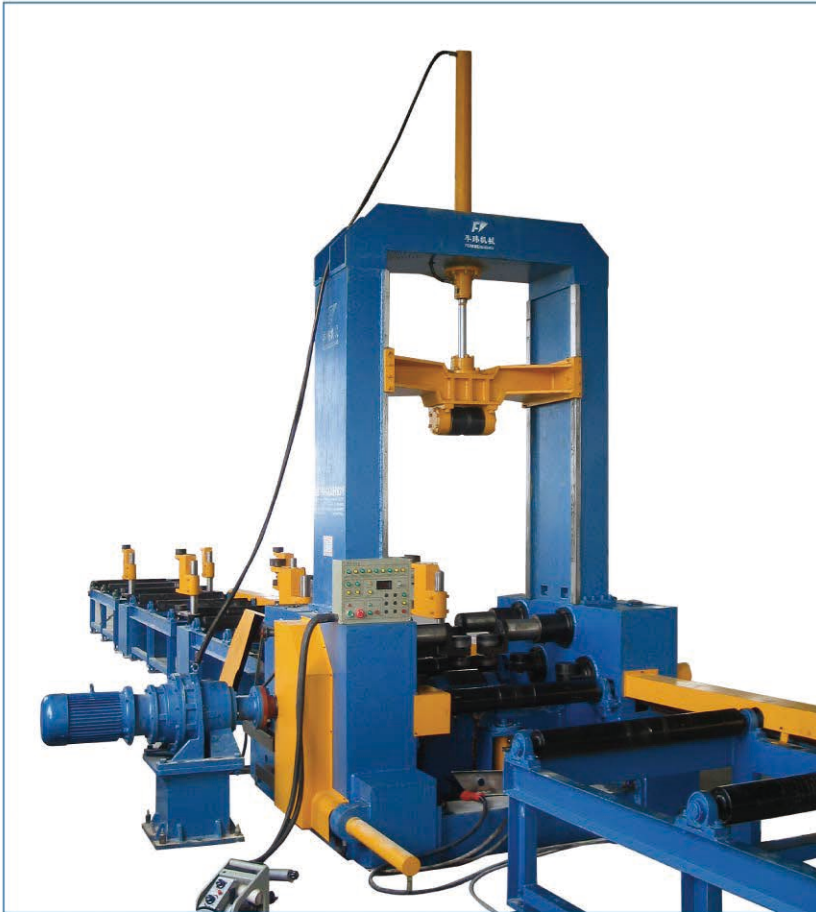


## H型钢自动组立机 H-beam auto-assembling machine



U型组立机  
U-type Assembling Machine



H型钢自动组立机 ( 重型 )  
H-beam Auto-assembling Machine (heavy-duty)

### 主要功能及特点 Main functions and features

该机可采用 PLC 可编程序控制器，对H型钢的夹紧、对中定位、点焊的全过程实行自动控制。速度快、效率高。该机还设有保压装置，可对变截面的 H 型钢实行自动拼装点焊，焊枪为机（液）跟踪，操作方便，质量可靠。

The machine can apply PLC programmable controller to make automatic control to the whole process of clamping H-type steel, centering location and welding with a high speed and efficiency. This machine is equipped with pressurizer to make automatic assembly and welding to the varying sections of H-type steel. The welding gun is machine (or liquid) tracking, which can be operated easily with reliable quality.

### 主要技术参数 Main technical parameters

| 规格型号                              | Type               | Z15        | Z18        |
|-----------------------------------|--------------------|------------|------------|
| 幅板尺寸<br>Web size                  | 高 ( mm ) Height    | 200-1500   | 200-1800   |
|                                   | 厚 ( mm ) Thickness | 6-32       | 6-32       |
|                                   | 长 ( mm ) Length    | 2000-15000 | 2000-15000 |
| 翼板尺寸<br>Flange plate size         | 宽 ( mm ) Width     | 200-800    | 200-800    |
|                                   | 厚 ( mm ) Thickness | 6-40       | 6-40       |
|                                   | 长 ( mm ) Length    | 4000-15000 | 4000-15000 |
| 组立速度<br>Assembling-standing speed | ( m/min )          | 0.6-6      | 0.5-6      |